

TECHNYL® C 218 V30 Black 21N is a polyamide 6, reinforced with 30% of glass fiber, heat stabilized, for injection moulding. The product offers an excellent combination between thermal and mechanical properties.

GENERAL

Material Status	• Commercial: Active	
Availability	• Africa & Middle East • Asia Pacific • Europe	• Latin America • North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight	
Additive	• Heat Stabilizer	
Key Benefits	• Good Dimensional Stability • Good Flow	• Heat Stabilized (Inorganic) • Good Mold Release
Applications	• Air intake manifolds • Automotive applications • Connectors	• Electrical/Electronic Applications • Fans and shrouds • Interior trims and switches
Certification/Compliance	• EC 1907/2006 (REACH)	• UL QMFZ2
RoHS Compliance	• RoHS Compliant	
Colors Available	• Black	• Natural Color
Forms	• Pellets	
Processing Method	• Injection Molding	
Resin ID (ISO 1043)	• PA6-GF30	

PROPERTIES

Typical values of properties are for Black grades

Physical	Dry	Conditioned	Unit	Test Method
Molding Shrinkage				ISO 294-4
Across Flow	0.75		%	
Flow	0.30		%	
Water Absorption				ISO 62
24 hr, 23°C	1.1		%	
Equilibrium, 23°C, 50% RH	2.2		%	
Density	1.36		g/cm ³	ISO 1183/A
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	10000	6000	MPa	ISO 527-2/1A
Tensile Strength				
Break, 23°C	170		MPa	ASTM D638
Break, 23°C	180	115	MPa	ISO 527-2/1A

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Elongation				
Break, 23°C	3.5	%		ASTM D638
Break, 23°C	3.2	6.5 %		ISO 527-2
Flexural Modulus				
23°C	8900	MPa		ASTM D790
23°C	8500	5100 MPa		ISO 178
Flexural Strength				
23°C	255	MPa		ASTM D790
23°C	250	160 MPa		ISO 178
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	8.0	kJ/m²		
23°C	10	18 kJ/m²		
Charpy Unnotched Impact Strength				
-30°C	60	kJ/m²		ISO 179/1eU
23°C	75	90 kJ/m²		ISO 179/1eU
23°C	70	kJ/m²		ISO 179/1fU
Notched Izod Impact				
23°C	130	J/m		ASTM D256
-30°C	8.5	kJ/m²		ISO 180/1A
23°C	11	19 kJ/m²		ISO 180/1A
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	218	°C		ISO 75-2/Bf
1.8 MPa, Unannealed	205	°C		ASTM D648
1.8 MPa, Unannealed	208	°C		ISO 75-2/Af
Melting Temperature	222	°C		ISO 11357-3
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+14	1.0E+12 ohms		IEC 60093
Volume Resistivity	1.0E+15	1.0E+13 ohms·cm		IEC 60093
Electric Strength (2.00 mm)		22 kV/mm		IEC 60243-1
Relative Permittivity (23°C, 2.00 mm, 1 MHz)	2.50			IEC 60250
Dissipation Factor (1 MHz)	0.023			IEC 60250
Comparative Tracking Index (Solution A)	400	400 V		IEC 60112

Flammability	Dry	Conditioned Unit	Test Method
Flame Rating (0.40 mm)	HB		UL 94
Glow Wire Flammability Index (1.6 mm)	650	°C	IEC 60695-2-12
Oxygen Index	23	%	ISO 4589-2

PROCESSING

Injection	Dry Unit
Drying Temperature	80 °C
Suggested Max Moisture	0.20 %
Rear Temperature	230 to 235 °C
Middle Temperature	235 to 240 °C
Front Temperature	240 to 250 °C
Mold Temperature	60 to 90 °C

Injection Notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point mini -20°C. Recommended time 2-4h

Injection Advice:

- For reinforced polyamides, Solvay recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 /1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered.
- The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design

DISCLAIMER

The information contained in this document is given in good faith based on our current knowledge. It is only an indication and it is in no way binding. This information must on no account be used as a substitutive for necessary prior tests which alone can ensure that a product is suitable for a given use. ANY WARRANTY OF PRODUCT PERFORMANCE, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS EXPRESSLY EXCLUDED. Users are responsible for ensuring compliance with local legislation and for obtaining the necessary certifications and authorizations. Users are requested to check that they are in possession of the latest version of this document, and Solvay is at their disposal to supply any additional information.



SAFETY INFORMATION

Detailed information regarding safety are available on the safety data sheet (SDS). SDS is sent with the first material order or available by contacting our customer services

REGULATIONS COMPLIANCE

This product is not intended to be used for the following regulated market: food contact, drinking water, toys, cosmetics or medical devices.

This grade complies with ROHS Directive 2011/65/EU and 2015/863 as amended.

Grades produced or imported in Europe comply with REACH directive 1907/2006/EC as amended.

CUSTOMER SERVICES

Our customer services are not only concerned with manufacturing and supply of Engineering Plastics products. We are available to assist our customers in finding technical solutions that meet their requirements. Specific support is in particular offered on:

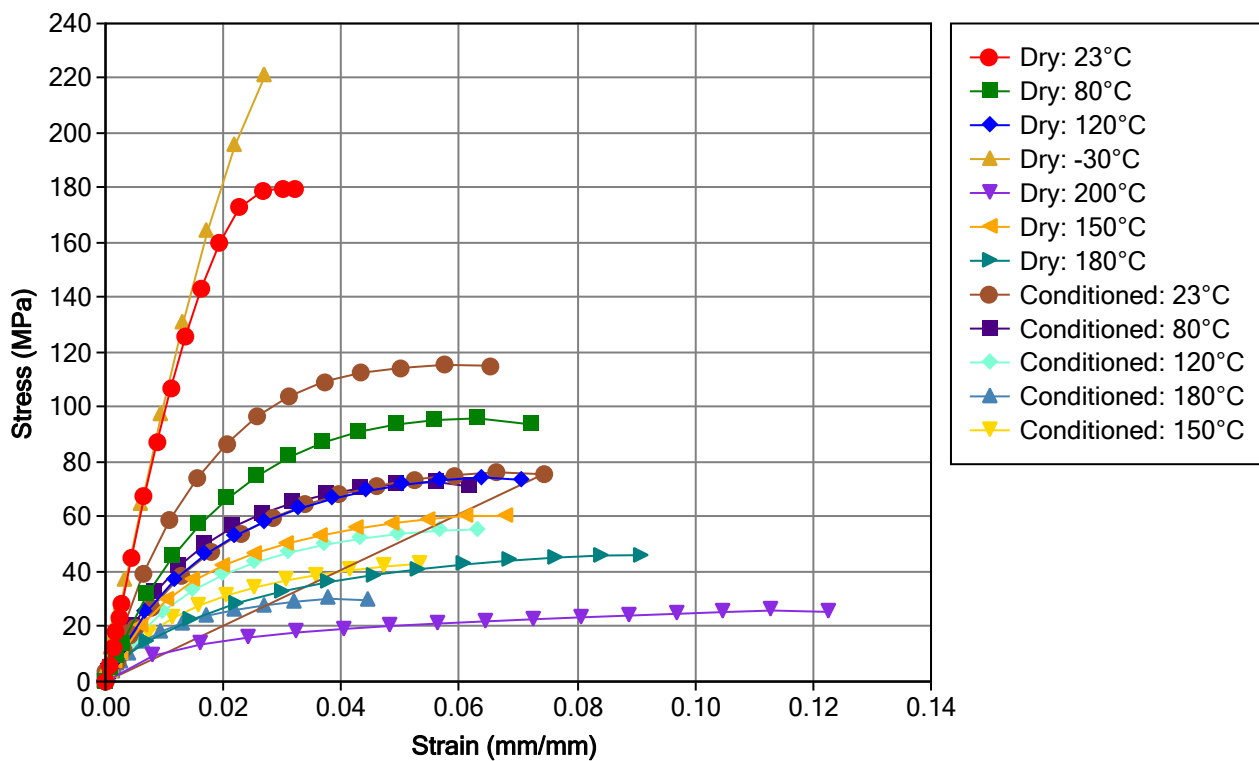
- Material selection
- Material testing
- Parts design advice, training for design engineers
- Part testing
- Design simulation
- Processing through different technologies
- Assembly and post-processing technology expertise
- Parts optimization through Computer Aided Design

You can find more information on Solvay Product range on our internet product finder at the following address: <http://www.technyl.com>

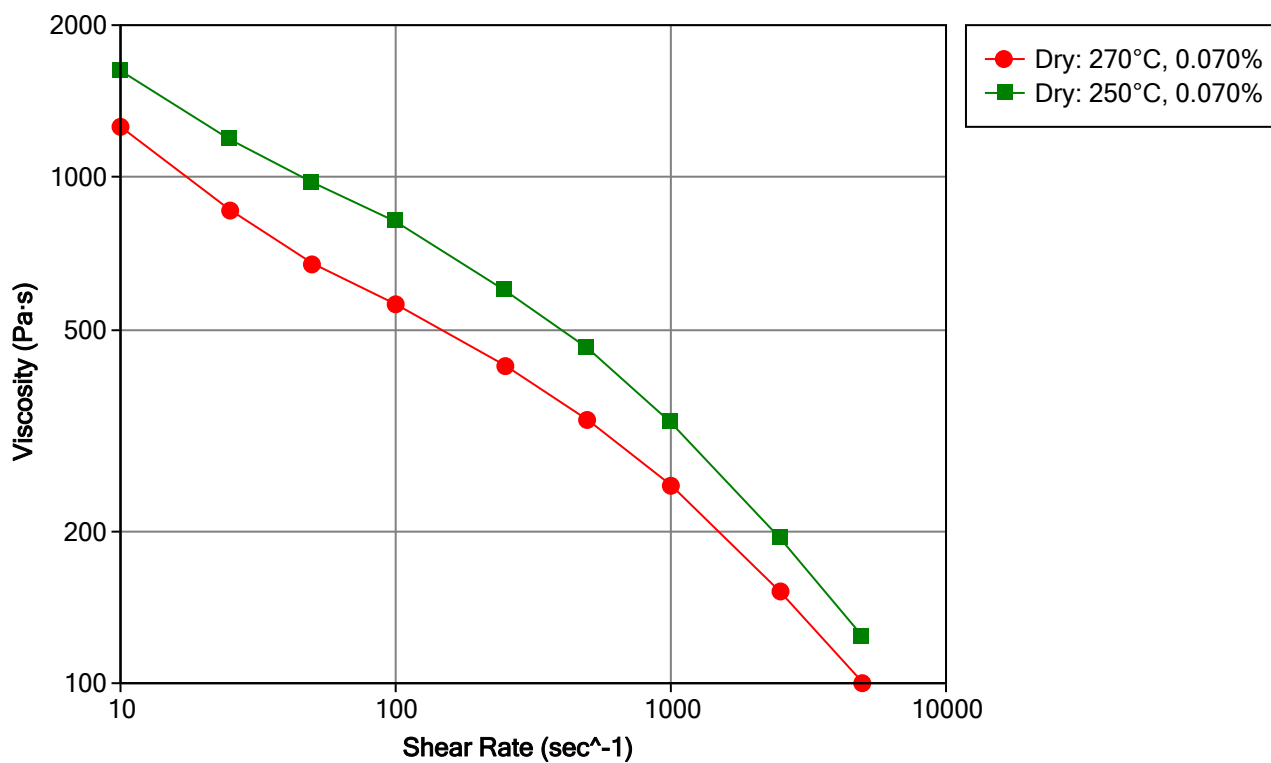


MULTIPOINT DATA

Isothermal Stress vs. Strain (ISO 11403-1)



Viscosity vs. Shear Rate (ISO 11403-2)



Notes

Typical properties: these are not to be construed as specifications.

